

Industry Standards – Gas

Gas engineering

Gas engineering involves the safe installation, commission, decommission and the on-going service and repair of gas appliances in either a domestic or non-domestic setting. Appliances can include, but are not limited to, a range of work categories such as central heating boilers, unvented hot water storage, ducted air heaters, cookers, space heaters, meters, alternative fuel, boosters, testing and purging for industrial pipework. Roles in gas engineering will include explaining how installations and appliances work, providing energy efficiency advice and ensuring customer service excellence at all times. Gas engineering operates strictly within the requirements of health and safety legislation. Roles in gas engineering may involve working on either natural gas and / or LPG appliances, lifting and moving of equipment, working at heights and working in confined spaces.

All gas engineers must be registered on the Gas Safe[®] Register for each appliance in which they are competent to undertake work on.



Domestic Gas engineering

Unit detail:

- Induction unit (A)
- All units from common core groups B1 and B2
- 4 mandatory (M) units from specialist group C
- A minimum of 4 optional units from specialist group C

Induction - Co	ore Requirements (A)	
Unit Code	Title	Internal Ref
	Download all Induction Units here	
IND01	Health, Safety and the Environment	2550
IND02	Risk Assessment	2550
IND03	Personal Protective Equipment (PPE)	2550
IND04	Lone Working	2550
IND05	Asbestos Awareness	2550
IND06	First Aid	2550
IND07	Manual Handling	2550
IND08	Operational Procedures	2550
IND09	Fire and Emergency Procedures	2550
IND10	Drug and Alcohol Awareness	2550
IND11	Equality & Diversity	2550
IND12	Customer Focus	2550
	Team Working	
IND13	a) Working with Others	2550
	b) Interpersonal Skills	
IND14	COSHH	2550
IND15	Data Protection (Including IT)	2550
IND16	Industry Regulation	2550
IND17	Hand and Power Tool Awareness	2550
IND18	Gas Industry Appreciation	2550
IND19	Work at Height	2550
IND20	Awareness of Confined Spaces	2550
IND21	Energy Efficiency Awareness	2550

B1. Common	Core Mandatory Units - Knowledge	
Unit Code	Title	Internal Ref
GE01	Characteristics of Gas – 1st, 2nd and 3rd family gases	2552
GE02	Principles of Combustion and Combustion Analysis	2553
GE03	<u>Understanding of Flues</u>	2554



GE04	Principles of Ventilation	2555
GE05	Principles of Gas Tightness Testing and Purging	2556
GE06	Understand Statutory and Normative Documents within the Gas Industry	2557
GE07	Principles of Calibration and Equipment Maintenance	2558
GE08	Principles of Pressure and Flow Operations	2559

B2. Common	Core Mandatory Units - Competence	
Unit Code	Title	Internal Ref
GE09	Electrical Awareness, Electrical Safety Checks and Safe	2560
OL09	Isolation of Electrical Equipment	2300
GE10	Understand and Implement Unsafe Situations and	2561
OLIO	Emergency Procedures in the Gas Industry	2301
GE11	Pipework Jointing Methods and Skills	2562
GE12	Investigate CO Alarm Activations, Reports of Smells and	2563
GL12	Fumes and CO Monitoring	2303
GE13	Property Reinstatement and Clearing Site on Completion	2564
OLIS	of Work	2304
GE14	Gas Rating Operations	2565
GE15	Carry out Gas Safe Isolation and Safety Checks	2566
GE16	Identification of Gas Safety Controls and Proving their	2567
GLIU	Safe Operation	2301
GE17	Completing Gas Industry Documentation	2568

C1. Technica	Domestic Engineering – Specialist Mandatory Units	
Unit Code	Title	Internal Ref
GEDM01	Carry out Checks and Tests on Domestic Flues	2571
GEDM02	Domestic Gas Ventilation Operations	2572
GEDM03	Carry out Domestic Gas Tightness Testing & Purging	2573
GEDM04	Domestic Gas Pipework Skills	2574
Optional Units	s – a minimum of 4 must be taken	
Unit Code	Title	Internal Ref
GEDO01	Install, Commission, De-commission, Maintenance and Repair Domestic Gas Cooking Appliances	2575
GEDO02	Install, Commission, De-commission, Maintain and Repair Domestic Gas Laundry Appliances	2576
GEDO03	Maintain and Install Domestic Gas Ducted Air Heaters	2577
GEDO04	Maintain and Install Domestic Gas Fires and Space Heaters	2578



GEDO05	Install, Commission and Fault Find - Domestic Gas Central Heating Boilers	2579
GEDO06	Install, Exchange and Fault Find on Gas Meters up to 16m3 per hour on Low and Medium Pressure Installations	2580
GEO01	Unvented Hot Water Storage Operations (including water regulations)	2936
GEO02	LPG Including Residential Park Homes, Leisure Vehicles and Boats	2595

Additional Op	tional Units	
Unit Code	Title	Internal Ref
GEDAO01	Domestic Gas Heating and Hot Water System Design	2569
GEDAO02	Domestic Gas Heating and Hot Water System – Fault	2570
	Finding and Electrical Diagnostics	



Non-domestic Gas engineering

Unit detail:

- Induction unit (A)
- All units from common core groups B1 and B2
- 5 mandatory units from specialist group C
- A minimum of 3 optional units from specialist group C

Induction - C	ore Requirements (A)	
Unit Code	Title	Internal Ref
	Download all Induction Units here	
IND01	Health, Safety and the Environment	2550
IND02	Risk Assessment	2550
IND03	Personal Protective Equipment (PPE)	2550
IND04	Lone Working	2550
IND05	Asbestos Awareness	2550
IND06	First Aid	2550
IND07	Manual Handling	2550
IND08	Operational Procedures	2550
IND09	Fire and Emergency Procedures	2550
IND10	Drug and Alcohol Awareness	2550
IND11	Equality & Diversity	2550
IND12	Customer Focus	2550
IND13	Team Working: c) Working with Others d) Interpersonal Skills	2550
IND14	COSHH	2550
IND15	Data Protection (Including IT)	2550
IND16	Industry Regulation	2550
IND17	Hand and Power Tool Awareness	2550
IND18	Gas Industry Appreciation	2550
IND19	Work at Height	2550
IND20	Awareness of Confined Spaces	2550
IND21	Energy Efficiency Awareness	2550

B1. Common	Core Mandatory Units - Knowledge	
Unit Code	Title	Internal Ref
GE01	Characteristics of Gas – 1st, 2nd and 3rd family gases	2552
GE02	Principles of Combustion and Combustion Analysis	2553
GE03	<u>Understanding of Flues</u>	2554



GE04	Principles of Ventilation	2555
GE05	Principles of Gas Tightness Testing and Purging	2556
GE06	Understand Statutory and Normative Documents within the Gas Industry	2557
GE07	Principles of Calibration and Equipment Maintenance	2558
GE08	Principles of Pressure and Flow Operations	2559

B2. Common	Core Mandatory Units - Competence	
Unit Code	Title	Internal Ref
GE09	Electrical Awareness, Electrical Safety Checks and Safe	2560
GL09	Isolation of Electrical Equipment	2300
GE10	Understand and Implement Unsafe Situations and	2561
GLIO	Emergency Procedures in the Gas Industry	2501
GE11	Pipework Jointing Methods and Skills	2562
GE12	Investigate CO Alarm Activations, Reports of Smells and	2563
OLIZ	Fumes and CO Monitoring	2505
GE13	Property Reinstatement and Clearing Site on Completion	2564
GETO	of Work	2004
GE14	Gas Rating Operations	2565
GE15	Carry out Gas Safe Isolation and Safety Checks	2566
GE16	Identification of Gas Safety Controls and Proving their	2567
GL10	Safe Operation	2507
GE17	Completing Gas Industry Documentation	2568

C2. Technica	Non-domestic Engineering – Specialist Mandatory Unit	S
Unit Code	Title	Internal Ref
GENDM01	Non-domestic Gas Flues and Ventilation Operations	2583
GENDM02	Non-domestic Gas System Tightness Testing & Purging	2584
GENDM03	Safe Isolation of 3-phase Electrics	2585
GENDM04	Pipework and Welding Operations	2586
GENDM05	Combustion Analysis	2587
Optional Units	s – a minimum of 5 must be taken	
Unit Code	Title	Internal Ref
Unit Code GENDO01	Title Commission, Maintain and Fault Find – Gas-fired Package Burners	Internal Ref 2588
	Commission, Maintain and Fault Find – Gas-fired Package	
GENDO01	Commission, Maintain and Fault Find – Gas-fired Package Burners	2588



GENDO05	Install, Exchange, Commission and Decommission Non- domestic Diaphragm and Rotary Gas Meters	2592
GENDO06	Commission, Service and Fault Find on Gas-fired Radiant Tube Heaters	2593
GENDO07	Install, Commission, Service and Fault Find – Non- domestic Gas Boosters	2594
GEO01	Unvented Hot Water Storage Operations and Water Regulations	2936
GEO02	LPG Including Residential Park Homes, Leisure Vehicles and Boats	2595
Additional Optional Units		
Unit Code	Title	Internal Ref
GENDAO01	Non-domestic Gas Heating and Hot Water System Design	2581
GENDAO02	Non-domestic Gas Heating and Hot Water System - Fault Finding and Electrical Diagnostics	2582