



**ACS.CLE1  
SAFETY ASSESSMENT CRITERIA  
INITIAL  
NON-DOMESTIC  
NATURAL GAS & LPG  
LAUNDRY APPLIANCES**

**CLE1****INITIAL****Introduction**

Tests the gas safety competences of an operative in the work of install, commission, exchange, disconnect, service, repair, and break down non-domestic laundry appliances.

CBs may adopt Competence and Criteria numbering different to that used in this document.

CB documentation may adopt wording for criteria different to that used in this document, provided the meaning is unaffected.

**Range**

Non-domestic laundry appliances e.g. tumble dryers, rotary ironers, heater washer extractors.

**Pre-requisites**

CCLNG1 or  
CCN1 + CoCCLNG1 or  
QCF or S/NVQ alternatives.

**Exclusions**

Electrical or building, use of mechanical lifting aids to position appliances, ductwork, plumbing, penetration of structures for flueing, pipework etc. and gas pipework other than appliance connection to isolation valve.

**References and normative documents**

MIs.

All relevant documents as listed in the Legislative, Normative & Informative Document List (LINDL), inc.:

- HSL56
- GIUSP
- SLEAT's Codes of Practice
- BS 8446.

ACS.SMB.003.ACRND identifies Normative Documents that should be held by ACs.

**Abbreviations**

AC. Assessment Centre  
CB. Certification Body  
FSD. Flame supervision device  
I. Initial  
MIs. Manufacturer's/manufacturers' instructions  
OP. Operating pressure  
R. Re-assessment  
Ref. Reference.

<b>PERFORMANCE CRITERIA</b>		<b>REF</b>	<b>I</b>
1.	check gas supply is of adequate size and terminates at an acceptable level for appliance connection		✓
2.	check gas pipework, fittings and isolation valve for connection are of adequate size and installed using appropriate materials and to MIs		✓
3.	check appliance assembly is complete and fit for use and purpose		✓
4.	site and stabilise appliance to MIs		✓
5.	isolate gas and electrical supply prior to work		✓
6.	fit an isolation valve to existing gas points		✓
7.	fit appliance gas regulator, if applicable		✓
8.	use prepared pipework to connect appliance to isolation valve		✓
9.	connect exhaust assembly between appliance and pre-installed exhaust outlet, using appropriate materials and to MIs		✓
10.	re-establish gas and electricity supplies		✓
11.	check work carried out is gas tight		✓
12.	dismantle, clean, inspect and test appliances operational gas safety components, using appropriate cleaning methods and agents, e.g. isolation valves, pilots, burners, gas regulators, FSDs, combustion chambers, high limit thermostats, solenoids and fan flow switches, to MIs		✓
13.	<b>commission appliances:</b>		
(i)	purge appliance of air		✓
(ii)	fill appliance to MIs		✓
(iii)	light appliance to MIs		✓
(iv)	check OP at appliance is to MIs. Adjust appliance/supply regulator		✓
(v)	check burner flame pictures, stability, ignition		✓
(vi)	check ventilation (combustion air) for both appliances are to MIs		✓
(vii)	check exhaust system correctly clearing products of combustion and drying air (BS 8446)		✓
(viii)	check safety control devices are operating correctly		✓
(ix)	check user controls are operating correctly		✓
(x)	check thermostats are operating correctly inc. high limit and fan thermostats		✓
14.	identify defects on gas safety components		✓
15.	explain safe operation and use of appliances		✓
<b>KNOWLEDGE &amp; UNDERSTANDING</b>		<b>REF</b>	<b>I</b>
1.	ventilation		✓
2.	exhaust ducts		✓
3.	operation of mechanical and electrical system and gas safety control devices		✓
4.	clearances - proximity of combustible materials		✓
5.	diagnosis of gas safety faults		✓