

# ACS.CCLP1 SAFETY ASSESSMENT CRITERIA INITIAL & RE-ASSESSMENT DOMESTIC LPG

### CCLP1

### **INITIAL & RE-ASSESSMENT**

### Introduction

This Core assessment now incorporates the criteria for combustion performance analysis for delivery from 1<sup>st</sup> April 2012. This packaged Assessment shall be delivered from 1<sup>st</sup> April 2012 and shall be downloaded to the national database using the assessment codes CCLP1 + CPA1. This will ensure the Candidate's competence in combustion performance analysis is recognised.

CCLP1 shall be associated with at least one of CCLP1 PD, RPH, LAV, and B.

Tests gas safety competence in core LPG work.

Candidates subsequently sitting only CCLP1 B will not need to prove competency in sections related to LPG metering or the commissioning of OPSO/UPSO valves from the following competence criteria.

### Group 1. Part A. Comprises:

- 1. Gas safety legislation and Standards
- 2. Gas emergency actions and procedures.
- 3. Products and characteristics of combustion (inc. combustion performance analysis)
- 3a. Characteristics of LPG.
- 3b. Supply pressures. Operation and positioning of emergency isolation, flow control and valves for cylinders.
- 3c. Cylinder location, safety and sizing.
- 5. Installation of pipework and fittings.
- 6a. Tightness testing and purging (PD, LAV and RPH).
- 6b. Tightness testing and purging (B).
- 8. Unsafe situations, use of emergency notices and warning labels.
- 11. Operation and checking of appliance gas safety devices and controls.
- 12. Chimney Standards.
- 13. Chimney inspection and testing.
- 14. Installation of open, closed, balanced and fan assisted chimneys.
- 15. Re-establish existing gas supply and re-light appliances.

CBs may adopt Competence and Criteria numbering different to that used in this document.

CB documentation may adopt wording for criteria different to that used in this document, provided the meaning is unaffected.

### Range

All LPG gas fittings.

### **Pre-requisites**

### Initial

### All Initial Assessment require suitable proof of gas work training and experience

CCLP1 (or a suitable Changeover assessment or aligned QCF or S/NVQ) is the pre-requisite for all other domestic LPG safety assessments.

### Re-assessment

### **References and normative documents**

### MIs.

All relevant documents as listed in the Legislative, Normative & Informative Document List (LINDL), Inc.:

- BS EN ISO 10239:2014
- IGEM/UP/1B Edition 3
- HSL56
- GIUSP
- PD 54823: 2016

ACS.SMB.003.ACRND identifies Normative Documents that should be held by ACs.

Where a reference point (REF) is listed in this criteria this is only a guide to where the criteria could be resourced, therefore the REF may not be exhaustive.

### **Abbreviations**

AC. Assessment Centre

AIV Appliance Isolation Valve

CB. Certification Body

B. Boat

HP. High pressure

I. Initial

LAV. Leisure accommodation vehicle

LDF. Leak detection fluid

LP. Low pressure

MIs. Manufacturer's/manufacturers' instructions

OP. Operating pressure

OQ. Oral questioning

OPSO. Over-pressure safety cut-off

PD. Permanent dwelling

R. Re-assessment

Ref. Reference

RPH. Residential park home

SSOV. Safety shut-off valve

UPSO. Under-pressure safety cut-off.

### 1. Gas safety legislation and Standards

KNOV	VLEDGE A	ND UNDERSTANDING	REF	I	R
1.	HSL56:				
(i)	Reg.2	General interpretation and application 2(1) to (5)		✓	
(ii)	Reg.3	Qualification and supervision 3(1),(2),(3),&(6)		✓	
(iii)	Reg.4	Duty on employer		✓	
(iv)	Reg.5	Materials and workmanship 5(1) to (3)		✓	
(v)	Reg.6	General safety precautions 6(1) to (9)		✓	
(vi)	Reg.7	Protection against damage 7(1) to (3)		✓	
(vii)	Reg.8	Existing gas fittings 8(1) to (3)		✓	
(viii)	Reg.25	Interpretation of Part E		✓	
(ix)	Reg.26	Gas appliances - safety precautions 26(1) to (10)		✓	
•	Reg.26	Gas appliances - safety precautions 26 (9) ca			✓
(x)	Reg.35	Duties of employers and self-employed persons		✓	
(xi)	Reg.36	Duties of landlords 36(1) to (12)		✓	
(xii)	Awaren	ess of regional differences and requirements for non-combustible materials		✓	✓
		through exterior walls in high risk residential buildings (HRRB)			

### 2. Gas emergency actions and procedures

KNO	WLEDGE AND UNDERSTANDING	REF	I	R
1(a)	priorities of actions and responsibilities		✓	✓
1(b)	dealing with gas leakage with fire and safety/fire precautions for cylinders		✓	
1(c)	dealing with gas leakage without fire:			
2.	specific gravity and its effect in relation to air e.g. search techniques		✓	
3.	preventing/reducing dangerous concentrations of gas in atmosphere and at low level		✓	
4.	advice to occupants		✓	
5.	HSL56: Reg.9 Emergency controls 9 (5)		✓	

### 3. Products and characteristics of combustion

	ORMANCE CRITERIA	REF	I	R
1.	visually inspect flame picture of burners and identify those indicating:			
(i)	complete combustion		✓	✓
(ii)	incomplete combustion		✓	✓
2.	identify incomplete combustion in an open flue appliance:			
(i)	around appliance location		✓	✓
(ii)	in appliance		✓	
3.	CO detectors and indicators:			
(i)	identify detectors and indicators		✓	✓
(ii)	installation – locations		✓	✓
(iii)	commissioning and maintenance of detectors (audible, readable, visual)		✓	
4.	Combustion performance analysis:			
(i)	inspect appliances of 3 flue types intended for combustion performance testing to ensure installation, flueing and ventilation are to MIs		<b>✓</b>	✓
(ii)	inspect appliances for obvious signs of damage and factors that may affect combustion performance		<b>✓</b>	✓
(iii)	check OP and/or heat input of each appliance		✓	✓
(iv)	light each appliance and visually inspect combustion performance		<b>√</b>	✓
(v)	check analyser is suitable, correctly assembled and calibrated		<b>√</b>	✓
(vi)	select correct types of sampling probe for each appliance		✓	✓
(vii)	turn on analyser and prepare for use to MIs		✓	✓
(viii)	correctly position probes for sampling products from each appliance		✓	✓
(ix)	adjust position of probe to obtain highest steady value of CO2 or lowest steady value of O2 for each appliance		<b>V</b>	<b>√</b>
(x)	read and record CO/CO2 ratios for each appliance		✓	✓
(xi)	adjust and re-test appliance if CO/CO2 ratio levels are too high		✓	✓
	VLEDGE AND UNDERSTANDING	REF	I	R
1.	main constituents of complete and incomplete combustion		<b>√</b>	
2.	air requirements for complete combustion		✓	
3.	causes of appliance incomplete combustion at:			
(i)	burner		✓	
(ii)	combustion space		✓	
(iii)	heat exchanger			
(''')	near exchanger		✓	
	flue		<b>√</b>	
(iv)				<b>✓</b>
(iv) 4.	flue		<b>√</b>	✓ ✓
(iv) 4. 5.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of		✓ ✓	✓ ✓ ✓
(iv) 4. 5.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated		✓ ✓ ✓	✓ ✓ ✓ ✓
(iv) 4. 5. 6.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings		✓ ✓ ✓	
(iv) 4. 5. 6. 7.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere		✓ ✓ ✓ ✓	_
(iv) 4. 5. 6. 7. 8.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors		✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	_
(iv) 4. 5. 6. 7. 8. 9.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators		√	✓ ✓ ✓
(iv) 4. 5. 6. 7. 8. 9. 10.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO <sub>2</sub> in atmosphere		√ √ √ √ √ √ √ √ √ √ √ √ √ √ √ √ √ √ √	✓ ✓ ✓
(iv) 4. 5. 6. 7. 8. 9. 10. 11.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO <sub>2</sub> in atmosphere critical levels of CO <sub>2</sub> that could cause vitiation effecting combustion process		\( \sqrt{1} \)	✓ ✓ ✓
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO <sub>2</sub> in atmosphere critical levels of CO <sub>2</sub> that could cause vitiation effecting combustion process movement of products of combustion within properties and its effects		\( \sqrt{\sqrt{\chi}} \)	√ √ √ √ √
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO <sub>2</sub> in atmosphere critical levels of CO <sub>2</sub> that could cause vitiation effecting combustion process movement of products of combustion within properties and its effects advice to be given when a CO detector has activated		\( \sqrt{\sqrt{\chi}} \)	√ √ √ √ √
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO <sub>2</sub> in atmosphere critical levels of CO <sub>2</sub> that could cause vitiation effecting combustion process movement of products of combustion within properties and its effects advice to be given when a CO detector has activated manufacturing standards for electronic CO detectors (alarms)		\( \sqrt{\sqrt{\chi}} \)	√ √ √ √ √
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13. 14. 15.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO <sub>2</sub> in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO <sub>2</sub> in atmosphere critical levels of CO <sub>2</sub> that could cause vitiation effecting combustion process movement of products of combustion within properties and its effects advice to be given when a CO detector has activated manufacturing standards for electronic CO detectors (alarms) identification of unsafe situation of combustion products that could enter a premise		\( \sqrt{\chi} \)	\ \sqrt{\sqrt{\sqrt{\chi}}
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13. 14. 15.	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO2 in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO2 in atmosphere critical levels of CO2 that could cause vitiation effecting combustion process movement of products of combustion within properties and its effects advice to be given when a CO detector has activated manufacturing standards for electronic CO detectors (alarms) identification of unsafe situation of combustion products that could enter a premise additional allowance for CO levels for gas cookers		\( \sqrt{\chi} \)	\ \sqrt{\sqrt{\sqrt{\chi}}
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13. 14. 15. (i)	flue symptoms of CO poisoning advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO2 in dwellings ambient levels of CO in atmosphere levels of CO within dwellings and effect on electronic detectors causes of activation of CO detectors and indicators ambient levels of CO2 in atmosphere critical levels of CO2 that could cause vitiation effecting combustion process movement of products of combustion within properties and its effects advice to be given when a CO detector has activated manufacturing standards for electronic CO detectors (alarms) identification of unsafe situation of combustion products that could enter a premise additional allowance for CO levels for gas cookers  combustion performance analysis: re-testing appliances when new components have been fitted		\( \sqrt{\chi} \)	\ \sqrt{\sqrt{\sqrt{\chi}}
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13. 14. 15.	flue  symptoms of CO poisoning  advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO2 in dwellings  ambient levels of CO in atmosphere  levels of CO within dwellings and effect on electronic detectors  causes of activation of CO detectors and indicators  ambient levels of CO2 in atmosphere  critical levels of CO2 that could cause vitiation effecting combustion process  movement of products of combustion within properties and its effects  advice to be given when a CO detector has activated  manufacturing standards for electronic CO detectors (alarms)  identification of unsafe situation of combustion products that could enter a premise additional allowance for CO levels for gas cookers  combustion performance analysis:  re-testing appliances when new components have been fitted unsafe situation category for flued appliance that fails test		\( \sqrt{\chi} \)	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13. 14. 15. (i) (ii) (iii)	flue  symptoms of CO poisoning  advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated  other sources of CO and CO2 in dwellings  ambient levels of CO in atmosphere  levels of CO within dwellings and effect on electronic detectors  causes of activation of CO detectors and indicators  ambient levels of CO2 in atmosphere  critical levels of CO2 that could cause vitiation effecting combustion process  movement of products of combustion within properties and its effects  advice to be given when a CO detector has activated  manufacturing standards for electronic CO detectors (alarms)  identification of unsafe situation of combustion products that could enter a premise additional allowance for CO levels for gas cookers  combustion performance analysis:  re-testing appliances when new components have been fitted unsafe situation category for flueless appliance that fails test unsafe situation category for flueless appliance that fails test		\( \sqrt{\chi} \)	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
(iv) 4. 5. 6. 7. 8. 9. 10. 11. 12. 12a 13. 14. 15. (i) (ii)	flue  symptoms of CO poisoning  advice to a person who describes symptoms of being affected by products of combustion or when indicator/detector has activated other sources of CO and CO2 in dwellings  ambient levels of CO in atmosphere  levels of CO within dwellings and effect on electronic detectors  causes of activation of CO detectors and indicators  ambient levels of CO2 in atmosphere  critical levels of CO2 that could cause vitiation effecting combustion process  movement of products of combustion within properties and its effects  advice to be given when a CO detector has activated  manufacturing standards for electronic CO detectors (alarms)  identification of unsafe situation of combustion products that could enter a premise additional allowance for CO levels for gas cookers  combustion performance analysis:  re-testing appliances when new components have been fitted unsafe situation category for flued appliance that fails test		\( \sqrt{\chi} \)	\( \sqrt{1} \)

### 3a. Characteristics of LPG

KNO	WLEDGE AND UNDERSTANDING	REF	I	R
1.	types of commercial LPG (propane, butane )		✓	
2.	storage pressures for both gas types and its relation to temperature		✓	
3.	specific gravity of LPG vapour and its effect in relation to air and Natural Gas		✓	
4.	vaporisation of LPG liquid and off-takes - effects of temperature		<b>✓</b>	
5.	limits of flammability		✓	
6.	calorific value		✓	

# 3b. Supply pressures - operation and positioning of emergency isolation, flow control and valves for cylinders

PERF	ORMANCE CRITERIA	REF	I	R
1.	LPG regulators :			
(i)	turn off all appliances		✓	✓
(ii)	turn off gas supply		✓	✓
(iii)	zero pressure gauge and connect to appropriate test point		✓	✓
(iv)	identify manufacture standard of regulator; re-establish gas supply, observe and record lock up pressure is in accordance with BS 6891 or BE EN 1949 (LAV)		✓	<b>✓</b>
(v)	turn on and light sufficient burners and observe and record OP is in accordance with BS 6891 or BE EN 1949 (LAV)		<b>✓</b>	✓
(vi)	remove gauge, re-seal test point and test for gas tightness		✓	✓
KNOV	VLEDGE AND UNDERSTANDING	REF	I	R
1.	recognition of supply pressures from gas storage cylinders:			
(i)	HP stage		✓	
(ii)	LP stage		✓	
2.	operation and positioning of gas storage cylinder fittings:			
(i)	pressure relief valve		✓	
(ii)	cylinder valve		✓	
3.	types and sizing of gas regulators		✓	
4.	operation and positioning of emergency isolation valves		✓	
5.	operation and positioning of automatic changeover valves for cylinders		✓	
6.	HSL56: Reg.14 Regulators 14 (2) to (7)		✓	
7.	min./max. outlet pressures for BS EN 12864, BS EN 13785 & BS EN 16129 regulators as listed in BS 6891		<b>✓</b>	<b>√</b>
	BS EN 12864, BS EN 13785 have been withdrawn please see TB 080			
8.	lock-up pressures for BS EN 12864, BS EN 13785 & BS EN 16129 regulators BS EN 12864, BS EN 13785 have been withdrawn please see TB 080		<b>√</b>	<b>√</b>
9.	identifying causes of over pressure conditions		<b>✓</b>	<b>√</b>
10.	operation/positioning/visible indicators (where applicable) of OPSOs		<b>√</b>	<b>√</b>
11.	procedures when OPSO has operated (MI's & Gas Supplier data sheets)		<b>√</b>	<b>√</b>
12.	requirement for over pressure shut off (OPSO) devices		<b>√</b>	<b>√</b>
13.	identifying when UPSO/OPSO commissioning needs to be made		<b>√</b>	<b>√</b>
14.	safety and security of single supply gas storage vessels and controls		✓	<b>√</b>
15.	safety requirements for termination location of limited relief valve		<b>✓</b>	<b>√</b>
16.	requirement for under pressure shut off (UPSO) device on installations supplied by a bulk gas storage vessel		<b>√</b>	<b>√</b>

### 3c. Cylinder location, safety requirements and sizing

KNO	WLEDGE AND UNDERSTANDING	REF	I	R
1.	safety requirements, sizing of cylinders:			
(i)	sizes and marking of common Propane and Butane cylinders commercially		✓	
	available and recommended off-takes to match appliance demand			
(ii)	linking cylinders through manifolds		✓	
(iii)	areas where cylinders are not to be located		✓	
2.	HSL56:			
(i)	Reg.6 General Safety Precautions 6 (8)		✓	
(ii)	Reg.6 General Safety Precautions 6 (9)		<b>√</b>	

## 5. Installation of pipework and fittings. Range of pipe sizes: 6 mm to 35 mm

PER	FORMANCE CRITERIA	REF	I	R
1.	join threaded pipe joints using appropriate fittings, methods and agents		✓	
2.	join copper or stainless steel pipe using appropriate mechanical (compression)		✓	
	fittings, methods and agents			
3.	connect replacement HP hoses. Fabricate LP hoses using appropriate clips, fittings,		✓	✓
	agents			
3a.	reconnect cylinder and remove temporary earth continuity bond			✓
4.	use of temporary continuity bond		✓	
5.	ensure work carried out is gas tight		✓	✓
6.	purge meter and or pipework of air (meter not applicable to (B)) Apply any protective coating (OQ)		<b>✓</b>	✓
7.	identify installation pipework safety defects		✓	✓
KNO	WLEDGE AND UNDERSTANDING	REF	I	R
1.	copper pipe and fittings; standards, suitability and use		✓	
2.	flexible hoses (e.g. colour band on cooker hose) and rigid connections standards,		<b>√</b>	
۷.	suitability and use			
3.	Installation of flexible hoses, tubing, assemblies and their connections:			
i	Standards		✓	✓
ii	Length		✓	✓
iii	Condition		✓	✓
iv	Service life		✓	✓
4.	Press end connections jointing requirements		✓	✓
5.	pipe sizing to appliance requirements – inc. theoretical exercise		✓	✓
	(not applicable with 'Boats' only)			
6.	jointing and cleaning agents for copper pipework		✓	
7.	pipe supports, clips and fixing for copper, stainless and galvanised steel pipework		✓	
8.	sleeving and sealing of pipework		✓	✓
9.	precautions and protection when installing pipework		✓	
10.	external surface mounted installation pipework		✓	
11.	main equipotential bonding		✓	
12.	precautions when using naked flames on pipework previously containing LPG		✓	
13.	siting and installation for gas controls and isolation valves		✓	
14.	making and breaking gas connections on appliances		✓	
15.	ducts purposely designed to contain gas pipes		✓	
16.	HSL56:			
(i)	Reg.10 Equipotential bonding		✓	
(ii)	Reg.18 Safe use of pipes 18 (1) and (2)		✓	
(iii)	Reg.19 Enclosed pipes 19 (1) to (6)		✓	
(iv)	Reg.20 Protection of buildings		✓	
(v)	Reg.22 Testing and purging of pipes 22 (1) to (3)		✓	
17.	MP and LP meter locations which do not comply with BS 6400-3		✓	✓
18.	location and sizing vent pipes on MP meter installations		✓	✓
19.	gas meters supplying mobile dwellings and boats		✓	✓
20.	where a number of primary meters serving multi-occupancy buildings are grouped		✓	✓

21.	notices fitted to meter installations, meter housings	✓	<b>√</b>
22.	purpose and suitability to using a non-contact voltage tester	✓	✓

# 6a. Tightness testing (PD, LAV and RPH). Total IV $\leq$ 0.035 m³. OP $\leq$ 37 mbar Up to 1½ (steel) and/or 35 mm (copper)

PERF	ORMANCE CRITERIA	REF	I	R
1.	Testing new and existing installations with gas:			
(i)	visually inspect the installation to ensure all sections to be tested are connected, all		✓	✓
( )	joints are correctly made and no open ends.			
	Additional OQ for re-assessment -install copper capillary fitting adjacent to meter,			
	using appropriate methods			
(ii)	check appliances burner control taps are turned off, ensure AIVs are open and cooker		✓	✓
	fold down lids are raised to ensure the SSOV is open			
(iii)	turn off the gas installation at the appropriate valve		✓	✓
(iv)	connect the pressure gauge to a suitable pressure test point on the outlet of the supply		✓	✓
	control valve and the final regulator			
(v)	carry out a let-by test of the closed supply control valve:			
	<ul> <li>adjust the pressure to between 7 and 10 mbar OQ related to MOP &gt; 75mbar, ensure the regulator on the inlet side of MIV is activated.</li> </ul>		<b>✓</b>	<b>✓</b>
	reset any UPSO to release upstream pressure and re adjust if the pressure exceeds		<b>✓</b>	✓
	10 mbar			
	close the supply control valve where necessary, note the gauge reading		✓	✓
(vi)	check for any perceptible movement (rise) of the gauge reading over the next 1 minute period (if UPSO fitted operate at the end of the 1 minute period)		✓	✓
<del>(∨ii)</del> –	_			
(viii)	if pressure rise is observed, check valve by disconnecting its outlet union and applying		✓	✓
(*)	LDF to valve barrel (OQ if valve does not let by practically)			
(ix)	on satisfactory completion of let-by test slowly raise the pressure in the installation to the appropriate tightness test pressure indicated in Table 4 (IGEM/UP/1B Edition 3)		✓	✓
(x)	close the supply control valve		✓	✓
(xi)	allow 1-minute stabilisation; if necessary re-adjust pressure to the tightness test		✓	<b>√</b>
	pressure - do not proceed until a stable reading has been achieved			
(xii)	check for no perceptible movement (fall) of the gauge over the next 2-minute period		✓	<b>√</b>
(xiii)	if an installation fails test, trace and repair escape and re-test installation (OQ)		<b>√</b>	<b>√</b>
(xiv)	if tightness test is successful, remove pressure gauge and re-seal test point		<b>√</b>	<b>✓</b>
(xv)	when connected to gas test pressure test point; ECV/AECV outlet connection; regulator		<b>✓</b>	<b>√</b>
(xv)	connections and, where appropriate, MIV connections with LDF		•	
(vvi)	purge installation		<b>✓</b>	<b>✓</b>
			· ·	· ·
` '	record test results			
2.	Locate and repair a gas escape	DEC	<b>√</b>	√ D
	VLEDGE & UNDERSTANDING Selection and reading of proceure gauges	REF	I ✓	R
1.	Selection and reading of pressure gauges		<b>∨</b>	<b>√</b>
2.	Locating escapes  Actions for dealing with valves letting by		<b>✓</b>	<b>✓</b>
3.	Actions for dealing with valves letting by		<b>✓</b>	<b>✓</b>
3a.	Effects of flexible connections used to connect cylinders on let-by tests		<b>∨</b>	<b>✓</b>
4.	Use of electronic pressure gauge (calibration requirements)  Air test pressure requirements for butana/prepaga installations		<b>∨</b>	<b>∨</b>
5. 6.	Air test pressure requirements for butane/propane installations  Installation test pressures for propane/butane		<b>∨</b>	<b>∨</b>
6. 7.	Permissible pressure drops for existing LPG installations with appliances IGEM/UP/1B		<b>∨</b>	<b>∨</b>
	Edition 3 (Appendix 8)			
8.	Actions to be taken where a cylinder valve is found to be faulty		✓	✓
9.	Actions to take ensure lock up does not affect the tightness test		✓	✓
10.	Additional requirements for re-testing installations that may contain air or a gas/air mixture following an initial test		✓	<b>√</b>
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**6b. Tightness testing. Boats, yachts and other vessels**(the Air testing within PD54823: 2016 & BS EN ISO 10239 are now identical, however for ease of use, detail and consistency the use of PD 54823: 2016 is referenced)

	ORMANCE CRITERIA 823: 2016 Small craft – LPG systems	REF	I	R
1.	LPG installation system tests with appliances connected (using air )			
(i)	test with air from gas regulator connection to closed burner valves at appliances		✓	$\checkmark$
(ii)	cap off all other open points but the one point to insert air		· ✓	· ✓
(iii)	connect a suitable calibrated "U" gauge and a in line test tee if needed.		· /	· /
	introduce air into system to a test pressure 3 x NOP for gas to be used		<b>-</b>	<i>'</i>
(iV)			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	<b>V</b>
()	(≤150 mbar) and isolate pressurising source.		<b>✓</b>	<b>✓</b>
(v)	allow 5 minutes pressure equilibrium & note the reading		<b>V</b> ✓	<b>∨</b>
(vi)	observe gauge for further 5 minutes		<b>∨</b>	
(vii)	pressure should remain constant		<b>~</b>	✓
(viii)	if pressure has fallen check each joint with LDF and retest		<b>✓</b>	<b>✓</b>
(ix)	A non-discernible drop is achieved and recorded		1	1
(1/)	A non discernible drop is defineved and recorded			
(iix)	A Tightness testing of the high pressure side should be		✓	<b>✓</b>
	completed at this point			
	Commissioning testing, appliances can be disconnected or Isolated off on their shut off valve, the system purged of air and charged with LPG.			
а	purging the supply line		✓	$\checkmark$
b	Testing of the LPG supply line		<b>√</b>	<b>√</b>
(i)	turn off all appliances and isolate supply		<b>/</b>	<b>✓</b>
(ii)	connect U gauge to test fitting, if present, or in-line test tee		<i>\</i>	√ ·
(iii)	gradually turn on main shut-off valve until regulator reaches lock-up pressure; close		· /	<i>'</i>
(111)	main shut-off valve		•	
(iv)	light one appliance and note drop in gauge. When pressure falls 5 mbar, close		✓	✓
( )	appliance tap and isolation valve		<b>√</b>	<b>/</b>
(v)	allow 5 minutes stabilisation, record reading on gauge			
(vi)	allow further 2 minutes, then re-record reading on gauge		<b>√</b>	<b>√</b>
(vii)	if reading in(vi) is not higher than reading in (v), there is no let-by leakage		✓	<b>√</b>
(viii)	What if a discernible pressure drops occurs or there is a smell of gas		$\checkmark$	$\checkmark$
3.	Testing of the LPG supply line with appliances PD 54823:2016 Annex D2			
(i)	In preparation turn off all appliances but leave on all appliance isolation valves; ensure any cooker fold down lids with SSOV are raised – isolate supply		<b>✓</b>	<b>✓</b>
(ii)	connect U gauge to test fitting, if present, or in-line test tee		✓	✓
(iii)	turn on main shut-off valve to lockup pressure, then close supply valve;		✓	✓
(iv)	light one appliance; allow pressure to fall to 30 mbar for propane or 20 mbar for		<b>√</b>	<b>✓</b>
()	butane.		<b>✓</b>	_
(v)	switch off appliance and leave for 5 minutes temperature stabilization – record		\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	•
() (i)	pressure		<b>✓</b>	./
(vi)	Wait a further 2 minutes and again record the U gauge reading		\ \ \	<b>✓</b>
(vii)	there should be no discernible pressure drop in system (pipework only) or within given values (with appliances connected and tested)		•	•
(viii)	After proving the installation is acceptable		✓	✓
(ix)	test joints made after test, with LDF		✓	✓
4.	Tightness testing the high pressure side at this point if needed		<b>✓</b>	✓
	VLEDGE AND UNDERSTANDING	REF	I	R
1.	correct reading of pressure gauges		<u>-</u>	<b>√</b>
2.	use of electronic pressure gauge (calibration)		·	·
3.			<b>✓</b>	<b>✓</b>
	locating escapes  dealing with valves letting by temperature rise or anomalies saysed by sylinder		<b>V</b> ✓	<b>V</b> ✓
4.	dealing with valves letting by, temperature rise or anomalies caused by cylinder hose pressures equalizing.			•
5.	determining permissible pressure loss		✓	✓
6.	tightness testing principles		✓	✓

### 8. Unsafe situations, use of emergency notices and warning labels

PERI	FORMANCE CRITERIA	REF	I	R
1.	identify unsafe situations as ID & AR		✓	✓
2.	identify defective appliance(s)/installation(s)		✓	✓
3.	label unsafe appliance(s)/installation(s) appropriately		✓	✓
4.	demonstrate procedure for each unsafe installation as GIUSP			✓
5.	complete warning/advisory notices; explain and issue to appropriate persons			$\checkmark$
6.				
KNO	WLEDGE AND UNDERSTANDING	REF	I	R
1.	explain dealing with ID		✓	✓
2.	explain dealing with AR		✓	✓
2a	explain dealing with AR installations/appliances when turning off does not remove		✓	✓
	the risk			
3.	explain dealing with situations that do not meet current standards but are not		✓	✓
	unsafe			
5.	clearly identify correct notices and labels to be used:			
(i)				
(ii)	warning notice forms		✓	
(iii)	advisory notices – appliance use, electrical bonding, landlord records		✓	✓
6.	situations reportable under RIDDOR. Explain reporting to HSE		✓	✓
7.	HSL56: Reg.34 (1) - (3)- Procedures		✓	
8.	GIUSP:			
(i)				
(ii)	overall scope	•	✓	<b>√</b>
(iii)	gas incidents		✓	✓

### 11. Operation and checking of appliances gas safety devices and controls

	FORMANCE CRITERIA – This PC applies only to those safety controls listed ables 1 and 3 of the Practical Provision (ACS.SMB.005.PP.TABLE1)	REF	I	R
1.	identify gas safety device/control		✓	✓
2.	check correct operation of each gas safety control/device to MIs or normative documents		<b>✓</b>	<b>✓</b>
3.	identify gas safety controls/devices which are not working correctly by operation, testing and/or visual, audible methods		✓	✓
4.	demonstrate diagnosis of faulty gas safety device/control		✓	✓
5.	isolate gas and/or electrical supplies, where necessary		✓	✓
6.	repair or replace faulty gas safety control/devices		✓	✓
7.	re-establish gas and/or electrical supplies, where necessary		✓	
8.	ensure work carried out is gas tight		✓	
9.	confirm correct operation of repaired/replaced gas safety controls/devices to MIs		✓	
KNC	WLEDGE AND UNDERSTANDING	REF	I	R
1.	appliance data critical for spare part identification of gas safety control/devices		✓	
2.	demonstrate/explain principle of operation of each control/device	·	✓	
3.	explain sequence of operation of controls/devices e.g. liquid expansion thermostat in line with a liquid expansion FSD		<b>√</b>	

### 12. Chimney Standards

KNOWLEDGE AND UNDERSTANDING		REF	I	R
1.	classification of gas flue systems - flueless, open flue, room sealed		✓	✓
2.	chimneys and open gas flue systems: natural draught:			
(i)	construction and operation of a chimney /open flue		✓	✓
(ii)	types of open flue material – cement based, metallic		✓	✓
(iii)	methods of jointing open flue and chimney components		✓	
(iv)	clearances when passing through combustible material		✓	✓
(v)	special requirements for terminals and/or guards – protection against wildlife		✓	
3.	HSL56:			
(i)	Reg.27 Flues (1) to (5)		✓	
(ii)	Reg.30 Room-sealed appliances (1) to (3)		✓	
(iii)	Reg.32 Flue dampers (2) to (3)		<b>√</b>	

### 13. Chimney inspection and testing

	ORMANCE CRITERIA	REF	I	R
1.	visually inspect chimney/flue throughout its length:			
(i)	flue is fit for intended appliance and is classified		<b>√</b>	✓
(ii)	flue serves only one room or appliance N.B. Assessors may choose to use underpinning question/s to cover this PC		<b>✓</b>	
(iii)	secondary flue is correctly positioned and in good condition		<b>✓</b>	
(iv)	terminal position meets current legal requirements		· /	<b>√</b>
(v)	joint between terminal and flue system is weather tight		<b>√</b>	√
(vi)	adequate <del>ly</del> supported		<b>√</b>	<b>√</b>
(vii)	clear of obstructions		<b>✓</b>	<b>√</b>
(viii)	no corrosion or cracking		✓	✓
(ix)	use of bends meets current requirements		✓	✓
(x)	appliance draught diverter is correctly installed and in good condition		✓	
(xi)	flue joints are correctly made		✓	✓
(xii)	there are no visual signs of spillage of combustion products		✓	✓
(xiii)	correct space between flue and combustible material		✓	
(xiv)	seals on balanced natural and fan assisted flues in good condition and correctly		✓	✓
()	installed			
(xv)	balanced flue appliance seals in good condition and correctly installed		✓	✓
2.	apply flue flow test (smoke test):			
(i)	check adequate air supply is available to MIs		✓	✓
(ii)	close windows and doors in room or compartment where flue is to be tested		✓	✓
(iii)	pre-warm flue, if necessary		✓	✓
(iv)	position smoke pellet at base of flue being tested		✓	✓
(v)	check smoke is seen to discharge from correct chimney or terminal only		✓	✓
(vi)	check there is no entry of smoke into room/compartment or any other		✓	✓
	room/compartment, roof space or any part, external to flue			
(vii)	rectify any fault found and re-test flue		✓	$\checkmark$
3.	apply spillage test with appliance connected and in operation:			1
(i)	close windows, adjustable vents and doors in room/compartment containing		<b>√</b>	<b>✓</b>
/ii\	appliance to be tested		<b>/</b>	<b>✓</b>
(ii)	check ventilation requirements; any mechanical ventilation supplied to room other than combustion air is turned off		*	•
(iii)	demonstrate procedures when an extract fan is installed in the property		<b>✓</b>	<b>✓</b>
(iv)	with appliance in operation at its set input setting, apply smoke match to		· /	· ✓
(10)	appropriate position in appliance according to MIs			
(v)	check smoke is correctly pulled into appliance flue/chimney system		<b>✓</b>	✓
(vi)	rectify any fault found and re-test appliance (OQ re. testing for spillage with all		✓	✓
,	interconnecting doors open with all fans in operation)			
4.	identify defective flue installations - record incorrect flue and ventilation		✓	✓
5.	identify defective chimney/flue installations		✓	✓
6.	Check room sealed fan assisted positive pressure appliance installation:			
(i)	identify positive pressure appliance		✓	✓
(ii)	fit appliance case (case screws, seals, items trapped between case seal and		✓	
	appliance etc.)			
7.	check room sealed fan assisted positive pressure appliance case seals for			
(:)	possible leakage of products of combustion			1
(i)	set appliance controls to their highest setting and light burner		✓ ✓	<b>✓</b>
(ii)	initially check case seal by running hand around boiler case and back plate (OQ re.		<b>'</b>	<b>V</b>
(iii)	corroded/damaged back plate) light a match/taper and position flame very close to case seal or any possible		<b>√</b>	<b>✓</b>
(111)	leakage point		*	*
(iv)	move match/taper around entire seal, inc. bottom of case		<b>√</b>	<b>✓</b>
(v)	identify any leakage of products of combustion		<b>✓</b>	<b>✓</b>
8.	inspection requirements for fanned flues in voids		·	<b>√</b>
	WLEDGE AND UNDERSTANDING	REF	I	R
1.	room sealed positive pressure combustion chamber appliances			
(i)	types		✓	
(ii)	causes of leakage of products of combustion		✓	
2.	checks on room sealed fan assisted positive pressure appliances prior to fitting the		✓	
	case, inc. back plate inspection, appliance case screws, case seals etc.			
4.	installation and spillage testing new or used appliances when MIs are not available		✓	

5	<del>.</del>	alternative methods of compliance when inspection hatches are not available for flues in voids	✓	<b>√</b>
6	5.	Actions required where fumes, smells or spillage have been reported/encountered	<b>✓</b>	

### 14. Installation of open, closed, balanced and fan assisted chimneys

PERF	FORMANCE CRITERIA	REF	I	R
1.	cement based and/or metallic rigid:			
(i)	jointing		✓	✓
(ii)	adapters		✓	✓
(iii)	bends		✓	✓
(iv)	supports		✓	✓
(v)	spacing between flue pipe or chimney and combustible material		✓	✓
2.	plastic flue pipe - chimney /flue pipe jointing		✓	✓
3.	Balanced and fan assisted chimney systems			
	identify correct and incorrect installations:			
(i)	flue duct cuts		✓	✓
(ii)	assemble, adjust and seal to MIs		✓	✓
(iii)	flue terminal guards against the flue terminal		✓	✓
KNO	WLEDGE AND UNDERSTANDING	REF	I	R
1.	insulation for open flues /chimneys		✓	
2.	guards for room sealed flue terminals		✓	✓
3.	criteria removed			

### 15. Re-establish existing LPG supply and relight appliances

PERF	ORMANCE CRITERIA	REF	I	R
1.	check installation is gas tight		✓	<b>✓</b>
2.	re-establish gas supply		✓	<b>✓</b>
3.	check changeover valve is operating correctly		✓	
4.	appliance(s) is/are visually checked and re-lit inc.:			
(i)	purge system and appliances of air		✓	✓
(ii)	re-light appliance(s)		✓	✓
(iii)	confirm satisfactory operation of user controls		✓	✓
(iv)	visually inspect appliance installation(s) for unsafe situations		✓	✓
KNO	WLEDGE AND UNDERSTANDING	REF	I	R
1.	describe correct action when an un-commissioned appliance is identified		<b>✓</b>	
2.	confirm actions if pipework and appliance(s) are not tested (commissioned) when		<b>✓</b>	
	gas supply is re-established			
3.	HSL56: Reg.33 Testing of appliances 33(1) to (3)		✓	