

ACS. ICPN1 SAFETY ASSESSMENT CRITERIA INITIAL AND RE-ASSESSMENT NON-DOMESTIC NATURAL GAS & LPG PIPEWORK & FITTINGS

ICPN1

INITIAL & RE-ASSESSMENT

Introduction

Tests gas safety competence in first fixing of non-domestic installation pipework including the installation of check meters.

CBs may adopt Competence and Criteria numbering different to that used in this document.

CB documentation may adopt wording for criteria different to that used in this document, provided the meaning is unaffected.

Range

Work on non-domestic Installation pipework up to a maximum operating pressure of 16 bar.

Steel, CSST, copper pipework and PE transitional fittings of diameter in accordance to the relevant Standard.

Electro-fusion jointing of PE pipework is covered in EFJLP1.

Pre-requisites

Initial

Any of COCN1; CCCN1; COCNPI1 LS; CCLNG1 or any of CCN1; CCLP1; CESP1; CMA1 or QCF or S/NVQ alternative.

Re-assessment

ICPN1.

Exclusions

Competence for work above 16 bar including additional clauses included in edition 3 of the standard e.g. 'hot tapping' must be covered by a suitable Training and Assessment programme delivered via a Certification Body.

Penetrating or making good of walls floors or ceilings, application of pipework protection, work on gas service pipes, welding of steel joints, butt or electro-fusion of PE joints, installation of main equipotential earth bonding, digging or back filling of trenches.

Aspects of connection of pipework to a gas supply, introduction of any gas to the pipework, tightness testing or commissioning of pipework, appliances or equipment are covered by other Gas Safety Assessments. Installation of, and associated work on, boosters is covered by BMP1.

The installation of Primary or Secondary meters used for billing purposes and covered by specific Metering elements i.e. MET1, MET4, CMET1 etc.

Normative and reference documents

MIs.

All relevant documents as listed in the Legislative, Normative & Informative Document List (LINDL), inc.:

- HSL56
- IGEM/G/1
- IGEM/UP/2 Edition 3
- BS 1710
- UKLPG CoP22
- IGEM/GM /6
- GIUSP.

ACS.SMB.003.ACRND identifies Normative Documents that should be held by ACs.

Abbreviations

AC. Assessment Centre
CB. Certification Body
CSST. Corrugated stainless steel tube
I. Initial
R. Re-assessment
Ref. Reference.

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3c brazing copper capillary fittings	3a	checking synthetic cover of CSST for damage in accordance with MIs		✓	✓
3d limitations of compression coupling joints copper pipework 4. flexible and semi-rigid connections 5. jointing and cleaning agents for steel, copper and PE pipework 6. pipe supports, clips and fixings for steel, copper and PE 7. types and selection of manual isolation valves 7. types and selection of manual isolation valves 7. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 7. for thermal expansion of long lengths of pipework 7. for thermal expansion of long lengths of pipework 7. for thermal expansion of long lengths of pipework 7. for thermal expansion of pipework 7. for the pipework 7.	3b	bending CSST within limitations of bend radii in accordance with MIs		✓	✓
4. flexible and semi-rigid connections 5. jointing and cleaning agents for steel, copper and PE pipework 6. pipe supports, clips and fixings for steel, copper and PE 7. types and selection of manual isolation valves 8. positioning of manual isolation valves 9. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 17. installation of automatic isolation valves	3c	brazing copper capillary fittings		✓	✓
5. jointing and cleaning agents for steel, copper and PE pipework 6. pipe supports, clips and fixings for steel, copper and PE 7. types and selection of manual isolation valves 8. positioning of manual isolation valves 9. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 17. installation of automatic isolation valves	3d	limitations of compression coupling joints copper pipework		✓	✓
6. pipe supports, clips and fixings for steel, copper and PE 7. types and selection of manual isolation valves 8. positioning of manual isolation valves 9. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 17. installation of automatic isolation valves	4.	flexible and semi-rigid connections		✓	
7. types and selection of manual isolation valves 8. positioning of manual isolation valves 9. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves	5.	jointing and cleaning agents for steel, copper and PE pipework		✓	✓
8. positioning of manual isolation valves 9. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves	6.	pipe supports, clips and fixings for steel, copper and PE		✓	
8. positioning of manual isolation valves 9. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves	7.	types and selection of manual isolation valves		✓	
9. pipe sizing to maximum gas flow rate requirements – inc. theoretical exercise 10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves	8.	• •		✓	
10. thermal expansion of long lengths of pipework 11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves	9.			✓	√
11. copper pipe and fittings 12. colour coding, banding and labelling (direction) of pipework 13. preparation of pipework installation drawings and use of correct legends 14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves				✓	
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14. main protective bonding conductor, main equipotential bonding 14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves				✓	
14a. entry and exit of pipework from buildings; types of entry; sleeving and sealing 15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves				✓	√
15. ventilation for pipework in building service ducts, suspended ceiling/floors 15a. types of vents and breathers required 16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves					
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16. buried pipework related to depth of cover and distance from buildings 16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves ✓					✓
16a. pipework in multi-storey/multiple dwellings 17. installation of automatic isolation valves ✓	-				
17. installation of automatic isolation valves ✓	-				
	-				

19	HSL56. Reg. 24 Large consumers (1) to (3) inclusive	✓	✓
(i)	HSL 56: meter location which do not satisfy GSIUR	✓	✓
(ii)	Regulation 12 Meters –general provisions 12 (1) –(6)	✓	✓
(iii)	Regulation 13 Meter housings	✓	✓
(iv)	Installation of check meters into pipework runs	✓	✓
(v)	unsafe meter installations	✓	✓
20.	location and limitations on use of pressed joints with stainless steel or	✓	
	copper pipework		
21.	PE pipe and fittings	\checkmark	
22.	effects of vibration from appliances and equipment	✓	
23.	Awareness of Hazardous Area Classification	✓	✓
24	safety notices and labels	✓	✓